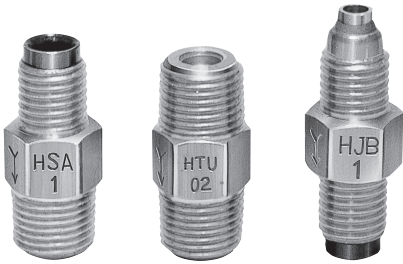


# Flow unit



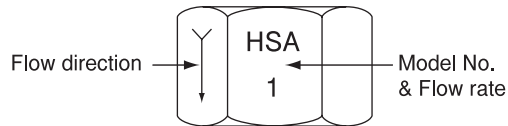
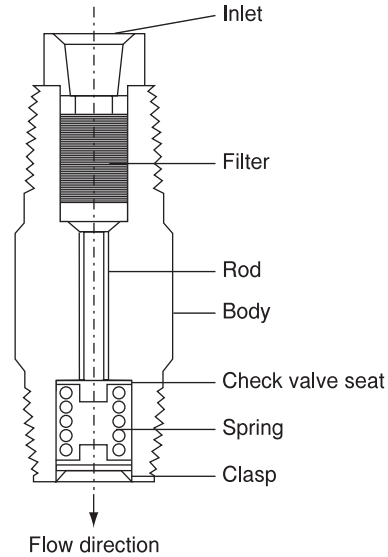
## Resistance type valve for cyclic lubrication



## Specifications

Normal working pressure ● Pressure under 0.8MPa (8kgf/cm<sup>2</sup>) 116psi

## Internal construction



Choose flow units when using an intermittent lubrication pump and system. Intermittent pumps are typically piston style pumps or low pressure gear pumps with timed intervals.

Flow units have a check valve to hold residual pressure during interval, a filter to prevent contaminants at the bearing, and a restrictor pin (rod). The flow of each unit is determined by the restrictor pin (rod); oil is forced around the rod when the system is pressurized, the amount of flow is determined by the size of the restrictor pin, the amount of available oil and the number of flow units in the system. The flow rate and direction of flow of the unit is stamped on the body.

Flow units can be mounted either at the bearing or in a manifold. Use one flow unit for each different point of lubrication in any variety on one machine as required.

**An auxiliary main line pressure filter is recommended for all systems.**

Part Number		Model	Dimensional drawing		Part Number		Model	Dimensional drawing	
Metric	Inch				Metric	Inch			
105501	185501	HSA	03 02 0 1 2 3 4 5		105513	185513	HTU	03 02 0 1 2 3 4 5	
105001	185001				105072	185072			
105002	185002				105073	185073			
105003	185003				105074	185074			
105004	185004				105075	185075			
105005	185005				105076	185076			
105006	185006				105077	185077			
105007	185007				105078	185078			
105502	185502	HJB	03 02 0 1 2 3 4 5						
105008	185008								
105009	185009								
105010	185010								
105011	185011								
105012	185012								
105013	185013								
105014	185014								